

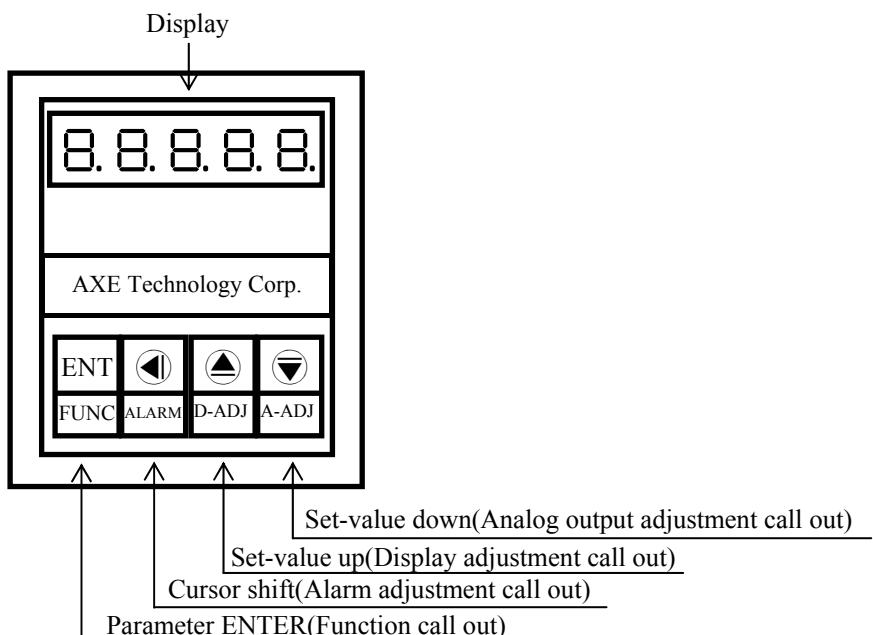
AXE MICROPROCESS ANALOG ISOLATION TRANSMITTER

MAT SERIES

■ Features

Measuring DCA/DCV/ACA/ACV/Potentiometer/Pt-100/ Transmitter/Load Cell/Resistor....etc	15BIT DAC analog output can be modified
Accuracy 0.1% F.S	0.40" LED highlight display
Decimal point can be modified	Man-machine interface, easy to operate
Display range -19999~19999 can be modified	EEPROM Saving, data safekeeping about 10 years
Display average times can be modified(1~99)	Modified inside parameter ,must have pass code
Display value have LOW CUT function	

■ Name of Parts



Key Introduce	Operation Manual
ENT Key Function	1. In normal display, The key function is call out setting group 2. In parameter setting page, The key function is data Enter , and goto next page
◀ Key Function	1. Into parameter setting page, the parameter mark&data is alternate display, If need modify data can press shift key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec, press again, the cursor(twinkle express)is cycle moving left. (Key Response about 0.2 sec)
▲ Key Function	1. Into parameter setting page, the parameter mark&data is alternate display, If need modify data can press up key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec, press again, the parameter data will increment.
▼ Key Function	1. In normal display, The key function is call out adjustment analog output (AZERO&ASPAN)page 2. Into parameter setting page, the parameter mark&data is alternate display, If need modify data can press down key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec, press again the parameter data will decrement
▲&▼ Key Function	In setting group or setting page press ▲ & ▼ key return normal display, but if in setting page the modify data will be lost
No Key in anything	In setting group or setting page no key in anything about 2 minutes, return normal display, but if in Setting page the modify data will be lost

Step	Parameter Mark Description	Parameter Mark	Operation Manual
1	Normal display	1 2 3 4 5	Press ENT/FUNC key into P.COD setting page
1-1	P.COD(Pass code input page) Default=0	P. C o d	1. Key in 5 digit pass code with ▲ or ▼ or ◀ key 2. Press ENT key, the pass code is right into setting group , otherwise return normal display
		0 0 0 0 0	
1-2	DP(Decimal Point) Default=0	d P	1. 1. Decide decimal point position with ▲ or ▼ key (0 to 4) 2. Press ENT key enter data and into DSPL setting page
		0	

1-3	DSPL(Display Low Scale) Default=0	dspl	1. Decide display low scale with \blacktriangleleft & \triangleright & ∇ key (-19999~19999) 2. Press ENT key enter data and into DSPH setting page
		00000	
1-4	DSPH(Display High Scale) Default 19999	dsh	1. Decide display high scale with \blacktriangleleft & \triangleright & ∇ key (-19999~19999) 2. Press ENT key enter data and into AVG setting page
		19999	
1-5	AVG (Average) Default=1	avg	1. Decide display Average times with \blacktriangleleft & \triangleright & ∇ key (1~99) 2. Press ENT key enter data and into LCUT setting page
		00001	
1-6	LCUT (Low Cut) Default=0	lcut	1. Decide display low cut with \blacktriangleleft & \triangleright & ∇ key (0~99) 2. press ENT key into ANLO setting page Display value below LCUT will cut to 0, if LCUT =0 function disable.
		00000	
1-7	ANLO(Analog Output Zero-According to Display) Default=0	anlo	1. Decide ANLO with \blacktriangleleft & \triangleright & ∇ key(-19999~19999) 2. Press ENT key enter data and into ANHI setting page
		00000	
1-8	ANHI(Analog Output Span-According to Display) Default=19999	anh	1. Decide ANHI with \blacktriangleleft & \triangleright & ∇ key(-19999~19999) 2. Press ENT key enter data and into CODE setting page
		19999	
1-9	CODE(Code) Default= 0	cod	1. Decide Pass code with \blacktriangleleft & \triangleright & ∇ key (0~19999) 2. Press ENT key enter data and into LOCK setting page
		00000	
1-10	LOCK(Panel Lock) Default= NO	lck	1. Decide panel lock with \blacktriangleup or \blacktriangledown key (NO or YES) 2. Press ENT key enter data and return SYS setting group
		n	
Step	Parameter mark description	Parameter mark	Operation manual
2	Normal display	12345	Press ∇ /A-ADJ key about 3 sec, into AZERO setting page
2-1	AZERO(Analog Output Zero Adjust) Default = 0	ape	1.Adjustment analog output zero with \blacktriangleleft & \triangleright & ∇ key(\pm 9999) 2.Press ENT key enter data and return normal display
		00000	
2-2	ASPA(Analog Output Span Adjust) Default = 0	asp	1.Adjustment analog output span with \blacktriangleleft & \triangleright & ∇ key(\pm 9999) 2.Press ENT key enter data and return normal display
		00000	
Appendix	Error Mark Description	Error Mark	Analyze & Description
1	ADC Input error detect	ader	1. Input signal over range (180%) 2. Inside circuit damage Please moving input signal if still display ADER, please contact us
2	Input over error detect	oer	Input signal over range(120%)
3	Input under error detect	iuer	Input signal under range(-120%)
4	Display over error detect	doer	Display over range(19999)
5	Display under error detect	diuer	Display under range(-19999)
6	EEPROM error detect	e00	1. External interference when EEPROM read/write 2. EEPROM write over 100 million times(guarantee 10 years) Please power reset, if still display E-00,doing following step:
		n	1. E-00 & No alternate display for inquire reset EEPROM 2. Decide Yes with \blacktriangleup & \blacktriangledown key, press ENT key return normal display 3. EEPROM was reset, Please follow step 1~2 set again
		yes	