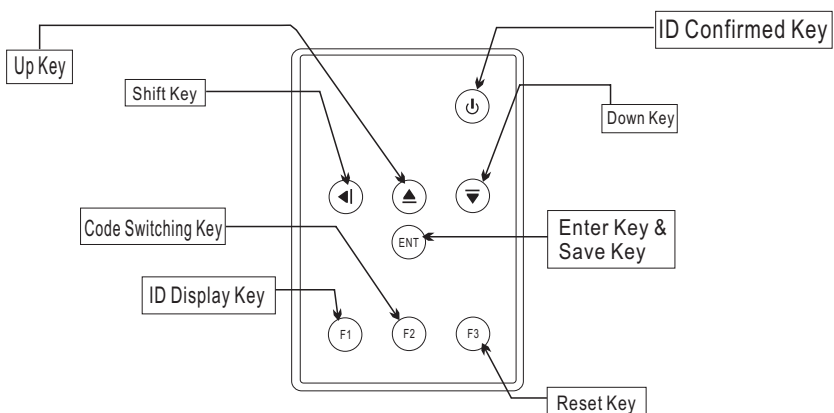


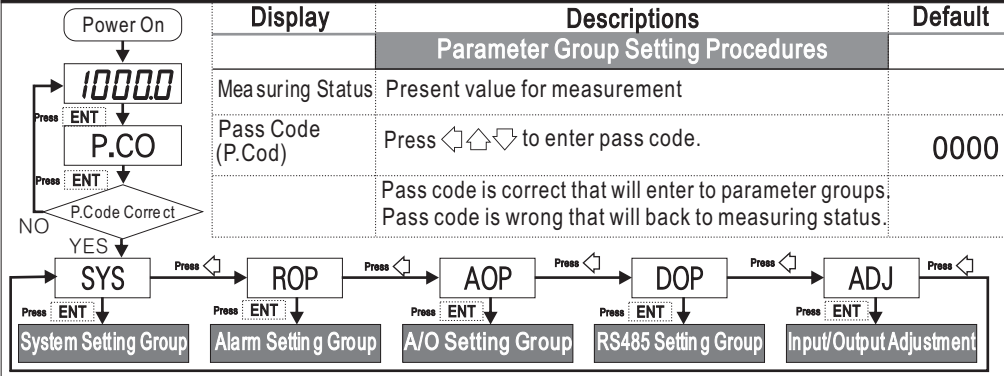
* Please understand key indicators & functions at the first operation.

FRONT PANEL & KEY FUNCTIONS



| Key Name | Symbol | Descriptions |
|----------------------|--------|--|
| ID Confirmed Key | ⏻ | 1. In the measuring status, press this key can enter to ID confirmed page. 2. In the parameter setting, press this key can back to the measuring page. |
| Enter Key & Save Key | ENT | 1. In the measuring status, press this key can enter to parameter pages. 2. In the parameter setting, press this key can save the value & go to next parameter. |
| Shift Key | ⬅ | 1. In the parameter setting, press this key can move the cursor left. |
| Up Key | ⬆ | 1. In the parameter setting, press this key can increase the digits. |
| Down Key | ⬇ | 1. In the parameter setting, press this key can decrease the digits. |

PROGRAMMING MODE OPERATING PROCEDURES



| Display | Descriptions | Default |
|--|---|---------|
| System Setting Group Procedures | | |
| 1A2B Accurate Setting (ACCU) | Press ⬆⬇ to modify 1A2B accurate (X1, X4). | X1 |
| Function Key Setting (TRS) | Press ⬆⬇ to modify function key. (Reset, Gin) | RST |
| Decimal Point Setting (C.dP) | Press ⬆⬇ to select cover decimal point (YES, NO) | YES |
| Input Filter Setting (FiL) | Press ⬆⬇ to modify input filter setting. (Off, 4, 40, 400, 4KHz). | OFF |
| Pass Code Setting (Cod) | Press ⬅⬆⬇ to modify pass code (0~19999). PS: Please don't forget the new pass code after modification. | 0000 |
| Key Lock Setting (LoC) | Press ⬆⬇ to lock the keys, using key lock function only can view the parameters, but cannot modify any values. PS: no (unlock), YES ("ENT" unlock, others lock). | NO |
| Identification Setting (id) | Press ⬅⬆⬇ to modify identification (00~99). PS: If the ID is 00; Meter can received any Infrared Control. | 0000 |

| Display | Descriptions | Default |
|---|--|----------------|
| Alarm Setting Group Procedures | | |
| ROP Press ENT ↓ | Alarm Setting Page (roP) The following steps are only available for alarm output. | |
| AL1 Press ENT ↓ | Alarm 1 Setpoint (AL1) Press ◀▶↕ to modify alarm 1 setpoint. | 0000 |
| AL2 Press ENT ↓ | Alarm 2 Setpoint (AL2) Press ◀▶↕ to modify alarm 2 setpoint. | 0000 |
| AL3 Press ENT ↓ | Alarm 3 Setpoint (AL3) Press ◀▶↕ to modify alarm 3 setpoint. | 0000 |
| AL4 Press ENT ↓ | Alarm 4 Setpoint (AL4) Press ◀▶↕ to modify alarm 4 setpoint. | 0000 |
| AC1 AC2 AC3 AC4 Press ENT ↓ | Alarm Action Setting Alarm 1 (AC1) Alarm 2 (AC2) Alarm 3 (AC3) Alarm 4 (AC4) Press ◀▶↕ to modify alarm value that is ≥(Hi) or <(Lo) for alarm action. Press ◀▶↕ to modify alarm value that is ≥(Hi) or <(Lo) or (Go) for alarm action. Press ◀▶↕ to modify alarm value that is (Hi) or <(Lo) or (Err) for alarm action. | HI HI HI |
| HY1 HY2 HY3 HY4 Press ENT ↓ | Alarm Hysteresis Setting Hysteresis 1 (HYS1) Hysteresis 2 (HYS2) Hysteresis 3 (HYS3) Hysteresis 4 (HYS4) Press ◀▶↕ to modify the value, when alarm runs lower or higher display value (depends on alarm action). Alarm setpoint ± this range (0~999) will turn off the alarm. PS: 1. There are 4 alarms output optional. 2. This page is exist without alarm output, but the function will be disabled. 3. Press ENT to save the value and go to the next parameter. | 0000 |
| OPM Press ENT ↓ | Alarm Mode Setting (oP.ModE) Press ◀▶↕ to modify alarm output mode. N: manual; R: return; C: continue, SA: Semi-Auto CP: Compare, Gin: Gin | n |
| OP1 OP2 OP3 OP4 Press ENT ↓ | Alarm Run Delay Setting Delay Time 1 (dEL1) Delay Time 2 (dEL2) Delay Time 3 (dEL3) Delay Time 4 (dEL4) Press ◀▶↕ to modify the value, when the display value reach the alarm value that need to wait for this time (0~99 sec) for alarm action. PS: 1. There are 4 alarms output optional. 2. This page is exist without alarm output, but the function will be disabled. 3. Press ENT to save the value and go to the next parameter. | 00 |
| A/O Setting Group Procedures | | |
| AOP Press ENT ↓ | A/O Setting Page (AoP) The following steps are only available for analog output. | |
| POL Press ENT ↓ | A/O Polarity Setting (PoLAr) Press ◀▶↕ to select output for positive or negative pole. PS: Voltage output, NO: positive pole output (0~+10V) YES: positive & negative pole output (-10~+10V) | NO |
| ANL Press ENT ↓ | A/O Low Scale Setting (AnLo) Press ◀▶↕ to adjust A/O low scale to correspond to the display value (programmable). EX: A/O is 0~10V, the display is 10.0 to output 0V, this value must be set for 10.0. | 0000 |
| ANH Press ENT ↓ | A/O Hi Scale Setting (AnHi) Press ◀▶↕ to adjust A/O hi scale to correspond to the display value (programmable). EX: A/O is 0~10V, the display is 90.0 to output 10V, this value must be set for 90.0. | 9999 |

| Display | Descriptions | Default |
|---|---|---------|
| RS485 Setting Group Procedures | | |
| DOP Press ENT ↓ | RS485 Setting Page (doP) The following steps are only available for RS-485. | |
| ADD Press ENT ↓ | Address Setting (Addr) Press ◀▶↕ to modify address (0~255). | 0000 |
| BAU Press ENT ↓ | Baud Rate Setting (bAUd) Press ◀▶↕ to select baud rate (38400/19200/9600/4800). | 384 |
| PAR Press ENT ↓ | Parity Setting (PAri) Press ◀▶↕ to select parity (n.8.2/n.8.1/even/odd). | n.8.2. |
| FRA Press ENT ↓ | Frame Setting (FrAmE) Press ◀▶↕ to select frame type. (NO:Hi→Lo, YES:Lo→Hi) | NO |
| Input / Output Adjustment Procedures | | |
| ADJ Press ENT ↓ | | |
| SCA Press ENT ↓ | Scale Coefficient Adjustment (SCALE) Press ◀▶↕ to modify scale coefficient (0.0001~9.9999). | 01.000 |
| div Press ENT ↓ | Pre-Division Setting (div) Press ◀▶↕ to modify pre-division (1~99999). | 00001 |
| dp Press ENT ↓ | Decimal Point Setting (dP) Press ◀▶↕ to select decimal point (0, 1, 2, 3, 4). EX: if the value shows "0.00" that means the decimal point is 2 digits. | 0 |
| TYP Press ENT ↓ | Input Type Setting (tYPE) Press ◀▶↕ to modify the input type. (1U2D / 1P2D / 1A2B) | 1U2 |
| AOF Press ENT ↓ | A/O Offset Setting (AoF) Press ◀▶↕ to analog output offset value (-1999~9999). | 0000 |
| AGA Press ENT ↓ | A/O Gain Setting (AGA) Press ◀▶↕ to analog output gain value (-1999~9999). | 0000 |

Error Code of Self-Diagnosis

| Display | Descriptions |
|-------------|--|
| E-00 | EEPROM reading/writing suffers the interference (about 1 million times). |

**Please check the wiring connection is correct first, if the problem still exist, please return the meter to the factory.