

1. SERIAL COMMUNICATION

1.1 COMMUNICATION INTERFACE

The optional serial interface RS485 allows to address up to 247 indicators in a network communicating remotely with a host computer or master controller.

RS485 Interface

- compatible line signals with RS485 standard
- 2 wire connexion from master to up to 31 slaves indicators in a multidrop bus. It is possible address 247 nodes with multiple outputs converters.
- Maximum communication distance: 1000 meters
- The RS485 signals are:
 - D: Bidirectional data line.
 - \bar{D} : Bidirectional inverted data line.
 - GND: Optional connexion which left communication better.

General Characteristics

- Optically isolated serial interface
- Programmable baud rate: 1200, 2400, 4800, 9600 or 19200bps.
- Data Bits: 8
- Parity: Nenhuma
- Stop Bits: 1

Communication Protocol

The MOSBUS RTU slave is implemented, available in more SCADA softwares in the market.

All configurable parameters can be accessed (readed or writed) through the Registers Table. Broadcast commands are supported as well (address 0).

The available Modbus commands are:

03 - Read Holding Register

05 - Force Single Coil (Force Digital Output state)

06 - Preset Single Register

The registers are arranged in a table in such a way that several registers can be read in the same request.

1.2 CONFIGURATION OF SERIAL COMMUNICATION PARAMETERS

Two parameters must be configured in the device for serial communication:

baud: Baud rate. All devices with same baud rate.

Address: Device communication address. Each device must have an exclusive address.

Holding Registers

Equivalent to the registers referência 4XXXX.

The holding registers are basically a list of the internal indicator parameters. All registers above address 12 can be written and readed. The registers up to this address in more are read only. Please verify each case. Each table parameter is a 16 bits two complement signed word.

| Holding Registers | Parameter | Descrição do Registrador |
|-------------------|------------|---|
| 0000 | PV | Read: Process variable. Write: not allowed. Range: the minimum value is in <i>inLoL</i> seted and the maximum value is in <i>inHiL</i> seted and the decimal point position depends of <i>dPPoS</i> . |
| 0001 | PV min | Read: Minimum value of PV Write: not allowed. |
| 0002 | PV max | Read: Maximum value of PV Write: not allowed. |
| 0003 | - | Reserved |
| 0004 | Valor Tela | Read: Current display value. Write: Current display value. Range: -1999 to 9999. The range depends of the showed display. |

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| 0005 | Display Number | Read: Current display Number. Write: not allowed. Range: 0000h to 060Ch Display number format: XYYh, when: XX→number of display cycle YY→number of display (see display fluxogram). |
| 0006 | Status Word 1 | Read: Digital Inputs and Alarms (high part) and Hardware type (low part). Write: not allowed. Range: 0000h to FFFFh Value format: XYYh, when: XX: Hardware type 0→without optionals; 1→alarms 3 and 4 optionals; 2→digital input optional. YY: digital inputs and alarms states bit 0 - Alarme 1 state: 0→inactive; 1→active bit 1 - Alarme 2 state: 0→inactive; 1→active bit 2 - Alarme 3 state: 0→inactive; 1→active bit 3 - Alarme 4 state: 0→inactive; 1→active bit 4 - Digital Input: 0→inactive; 1→active bit 5 - reserved bit 6 - reserved bit 7 - reserved |
| 0007 | Software Version | Read: Software version. Write: not allowed. Readed values: If the version is V1.00, for example, will be read 100. |
| 0008 | ID | Read: Identification device Number. Write: not allowed. Readed values: 1 – N1100/N2000; 3 – N1500. Other values: special devices. |
| 0009 | Status Word 2 | Read: Indicator status bits. Write: not allowed. Readed value: verify each bit: bit 0 – reserved bit 1 – reserved bit 2 – reserved bit 3 – reserved bit 4 – reserved bit 5 – Alarm 1 power-up inhibit (0-no; 1-yes) bit 6 – Alarm 2 power-up inhibit (0-no; 1- yes) bit 7 – Alarm 3 power-up inhibit (0-no; 1- yes) bit 8 – Alarm 4 power-up inhibit (0-no; 1- yes) bit 9 – Unit (0-°C; 1-°F) bit 10 – reserved bit 11 – Output 1 state bit 12 – Output 2 state bit 13 – Output 3 state bit 14 – Output 4 state bit 15 – Output 5 state |
| 0010 | Special Command | Special function command. Write: Value 0 – Tare reset; Value 5 – Hold and Peak-hold clean; Value 10 – Maximum and minimum clean. |
| 0011 | <i>dPPoS</i> | Decimal point position of PV. Range: 0 to 3 0→X.XXX; 1→XX.XX; 2→XXX.X; 3→XXXX |
| 0012 | <i>FFunc</i> | F key Function. Range: 0 to 5 0→oFF; 1→HoLd; 2→RL oFF; 3→rESEt; 4→PHoLd; 5→ tRRtE |
| 0013 | <i>dIGIn</i> | Digital Input Function. Range: 0 to 5 0→oFF; 1→HoLd; 2→RL oFF; 3→rESEt; 4→PHoLd; 5→ tRRtE |
| 0014 | <i>FILtR</i> | Input digital filter. Range: 0 to 20. Defalut value: 4 |
| 0015 | <i>oFSEt</i> | Input Offset value. Range: from <i>inLoL</i> to <i>inHiL</i> |
| 0016 | <i>SCALE</i> | Indication Scale factor. Range: 0 to 1 0→scalex1; 1→scalex10 |
| 0017 | <i>Sroot</i> | Input Square Root. Range: 0 to 1 0→no; 1→yes |
| 0018 | - | Reserved |

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| 0019 | ALREF | Alarme Reference. Range: from <i>inLoL</i> to <i>inH iL</i> |
| 0020 | outtY | Retransmission type of PV. Range: 0 to 1 0→4 a 20mA retransmission; 1→0 a 20mA retransmission |
| 0021 | SPRL 1 Or DFAL 1 | Alarm 1 Preset. Range: the minimum value is in <i>inLoL</i> seted for not differential alarm or (<i>inLoL</i> - <i>inH iL</i>) for differential alarm; The maximum value is in <i>inH iL</i> seted for not differential alarm or (<i>inH iL</i> - <i>inLoL</i>) if differential alarm. |
| 0022 | SPRL 2 Or DFAL 2 | Alarm 2 Preset Range: same as <i>SPRL 1</i> or <i>DFAL 1</i> . |
| 0023 | SPRL 3 Or DFAL 3 | Alarme 3 Preset Range: same as <i>SPRL 1</i> or <i>DFAL 1</i> . |
| 0024 | SPRL 4 or DFAL 4 | Alarme 4 Preset Range: same as <i>SPRL 1</i> or <i>DFAL 1</i> . |
| 0025 | FuRL 1 | Alarm 1 Function. Range: 0 to 6 0→oFF; 1→iErr; 2→Lo; 3→H I; 4→d iFL; 5→d iFH; 6→d iF. |
| 0026 | FuRL 2 | Alarm 2 Function Range: same as <i>FuRL 1</i> . |
| 0027 | FuRL 3 | Alarm 3 Function Range: same as <i>FuRL 1</i> . |
| 0028 | FuRL 4 | Alarm 4 Function Range: same as <i>FuRL 1</i> . |
| 0029 | bLRL 1 | Alarm 1 power-up inhibit. Range: 0 a 1 0→não; 1→sim. |
| 0030 | bLRL 2 | Alarm 2 power-up inhibit Range: same as <i>bLRL 1</i> . |
| 0031 | bLRL 3 | Alarm 3 power-up inhibit Range: same as <i>bLRL 1</i> . |
| 0032 | bLRL 4 | Alarm 4 power-up inhibit Range: same as <i>bLRL 1</i> . |
| 0033 | HYRL 1 | Alarm 1 Hysteresis (engineering unit) Range: 0 to span do sensor |
| 0034 | HYRL 2 | Alarm 2 Hysteresis (engineering unit) Range: same as <i>HYRL 1</i> . |
| 0035 | HYRL 3 | Alarm 3 Hysteresis (engineering unit) Range: same as <i>HYRL 1</i> . |
| 0036 | HYRL 4 | Alarm 4 Hysteresis (engineering unit) Range: same as <i>HYRL 1</i> . |
| 0037 | intYP | Input sensor type Range: 0 to 22. 0→tc J; 1→tc K; 2→tc T; 3→tc E; 4→tc N; 5→tc R; 6 →tc S; 7→tc B; 8→Pt100(degree decimal); 9→ Pt100(degree unit); 10→Lin J; 11→Lin K; 12→Lin T; 13→ Lin E; 14→Lin N; 15→Lin R; 16→Lin S; 17→Lin B; 18→ Lin Pt100 degree decimal; 19→Lin Pt100; 20→0- 50mV; 21→4-20mA; 22→0-5V |
| 0038 | un iL | Temperature Unit. Range: 0 to 1 0→°C; 1→°F. |
| 0039 | inLoL | Indication Low limit. Range: the minimum value depends of input type configured in <i>intYP</i> and the maximum is in <i>inH iL</i> seted. |
| 0040 | inH iL | Indication High limit. Range: from <i>inLoL</i> to the input maximum configured in <i>intYP</i> . |
| 0041 | AdRES | Slave address Range: 1 to 247 |
| 0042 | bAud | Communication Baud Rate. Range: 0 to 4 0→1200;1→2400;2→4800;3→9600; 4→19200 |
| 0043 | Serial Number High | Serial Number (High Display) Range: 0 to 9999. Read only |
| 0044 | Serial Number Low | Serial Numbe (Low Display) Range: 0 to 9999. Read only |
| 0045 | Key | Remote action of pressed key. Range: 0 to 9 1→; 2→; 4→; 8→; 9→ and . |
| 0046 | RL t 1 | Alarm 1 Time 1 of timer. Range: 0 to 6500sec See operation manual for details. |

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| 0047 | RL t 2 | Alarm 1 Time 2 of timer (in seconds) Range: same as <i>RL t 1</i> . |
| 0048 | RL 2 t 1 | Alarm 2 Time 1 of timer (in seconds) Range: same as <i>RL t 1</i> . |
| 0049 | RL 2 t 2 | Alarm 2 Time 2 of timer (in seconds) Range: same as <i>RL t 1</i> . |
| 0050 | RL 3 t 1 | Alarm 3 Time 1 of timer (in seconds) Range: same as <i>RL t 1</i> . |
| 0051 | RL 3 t 2 | Alarm 3 Time 2 of timer (in seconds) Range: same as <i>RL t 1</i> . |
| 0052 | RL 4 t 1 | Alarm 4 Time 1 of timer (in seconds) Range: same as <i>RL t 1</i> . |
| 0053 | RL 4 t 2 | Alarm 4 Time 2 of timer (in seconds) Range: same as <i>RL t 1</i> . |
| | - | Reserved |
| | - | Reserved. |
| | - | Reserved. |
| | - | Reserved. |
| | - | Reserved. |
| | - | Reserved. |
| | - | Reserved. |
| 0061 | inP 0 1 | Custom linearization first value. |
| 0062 | inP 0 2 | Custom linearization point #02 |
| 0063 | inP 0 3 | Custom linearization point #03 |
| 0064 | inP 0 4 | Custom linearization point #04 |
| 0065 | inP 0 5 | Custom linearization point #05 |
| 0066 | inP 0 6 | Custom linearization point #06 |
| 0067 | inP 0 7 | Custom linearization point #07 |
| 0068 | inP 0 8 | Custom linearization point #08 |
| 0069 | inP 0 9 | Custom linearization point #09 |
| 0070 | inP. 10 | Custom linearization point #10 |
| 0071 | inP. 11 | Custom linearization point #11 |
| 0072 | inP. 12 | Custom linearization point #12 |
| 0073 | inP. 13 | Custom linearization point #13 |
| 0074 | inP. 14 | Custom linearization point #14 |
| 0075 | inP. 15 | Custom linearization point #15 |
| 0076 | inP. 16 | Custom linearization point #16 |
| 0077 | inP. 17 | Custom linearization point #17 |
| 0078 | inP. 18 | Custom linearization point #18 |
| 0079 | inP. 19 | Custom linearization point #19 |
| 0080 | inP. 20 | Custom linearization point #20 |
| 0081 | out. 0 1 | Value to be displayed in point #01 of custom linearization (in engineering units) |
| 0082 | out. 0 2 | Value to be displayed in point #02 of custom linearization |
| 0083 | out. 0 3 | Value to be displayed in point #03 of custom linearization |
| 0084 | out. 0 4 | Value to be displayed in point #04 of custom linearization |
| 0085 | out. 0 5 | Value to be displayed in point #05 of custom linearization |
| 0086 | out. 0 6 | Value to be displayed in point #06 of custom linearization |
| 0087 | out. 0 7 | Value to be displayed in point #07 of custom linearization |
| 0088 | out. 0 8 | Value to be displayed in point #08 of custom linearization |
| 0089 | out. 0 9 | Value to be displayed in point #09 of custom linearization |
| 0090 | out. 1 0 | Value to be displayed in point #10 of custom linearization |
| 0091 | out. 1 1 | Value to be displayed in point #11 of custom linearization |
| 0092 | out. 1 2 | Value to be displayed in point #12 of custom linearization |
| 0093 | out. 1 3 | Value to be displayed in point #13 of custom linearization |
| 0094 | out. 1 4 | Value to be displayed in point #14 of custom linearization |
| 0095 | out. 1 5 | Value to be displayed in point #15 of custom linearization |
| 0096 | out. 1 6 | Value to be displayed in point #16 of custom linearization |
| 0097 | out. 1 7 | Value to be displayed in point #17 of custom linearization |
| 0098 | out. 1 8 | Value to be displayed in point #18 of custom linearization |
| 0099 | out. 1 9 | Value to be displayed in point #19 of custom linearization |
| 0100 | out. 2 0 | Value to be displayed in point #20 of custom linearization |

Digital Output States

Equivalent to *Coil Status* (reference 0XXXX). The digital output states are basically the Boolean status of the respective digital outputs. The Read allows the actual

state of digital outputs, regardless of their function.

Writing to an output bit is only possible if the output has no function assigned to it (the output is configured to "OFF" in alarm cycle).

| Coil Status | Output Description |
|-------------|-----------------------|
| 1 | Alarm 1 Output status |
| 2 | Alarm 2 Output status |
| 3 | Alarm 3 Output status |
| 4 | Alarm 4 Output status |

Exceptions - Error conditions

The Modbus RTU protocol checks the CRC in the data blocks received.

Reception errors are detected by the CRC, causing the indicator to discard the packet, not sending any reply to the master. After receiving an error-free packet, the indicator processes the packet and verifies whether the request is valid or not, sending back an exception error code in case of an invalid request.

If a write command sends a out-of-range value to a parameter, the indicator clamp the value to the parameter range limits, replying with a value which reflects these limits (maximum or minimum value allowed for the parameter).

Broadcast read commands are ignored by the indicator; only broadcast write commands are processed.

| Error Code | Error Description |
|------------|---|
| 81h | Invalid command |
| 82h | Invalid register number or out of range |
| 83h | Invalid register quantity or out of range |

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